Datasheet F-112AC

Mass Flow Meter for Gases

> Introduction

Bronkhorst High-Tech model F-112AC Mass Flow Meters (MFMs) are suited for precise measurement of virtually all conventional process gases. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The mass flow, expressed in normal millilitres per minute or per hour, is provided as analog signal or digitally via RS232 or fieldbus. The flow range and wetted materials are determined depending of the type of gas and the process conditions of the application.

Although all specifications in this datasheet are believed to be accurate, the right is reserved to make changes without notice or obligation.

EL-FLOW Mass Flow Meter model F-112AC

> Technical specifications

Measurement / control system

Accuracy (incl. linearity)	: ± 0,5 % Rd plus ± 0,1% FS
(Based on actual calibration)	
Turndown	: 1 : 50 (in digital mode up to 1:187,5)
Multiple fluid capability	: • storage of max. 8 calibration curves • optional Multi Gas / Multi Range functionality up to 10 bar abs
Repeatability	: < ± 0,2% Rd
Response time ($t_{63\%}$)	: 2…4 sec
Temperature range	: -10…+70°C
Temperature sensitivity	: zero: < ± 0,05% FS/°C;
(nominal range)	span: < ± 0,05% Rd/°C
Leak integrity (outboard)	: < 2 x 10^{-9} mbar l/s He
Attitude sensitivity	: max. error at 90° off horizontal 0,2% FS at 1 bar, typical N_2
Warm-up time	: 30 min. for optimum accuracy 2 min. for accuracy ± 2% FS

Mechanical parts

Material (wetted parts)	: stainless steel 316L or
comparable Pressure rating	: 100 bar abs
Process connections	: compression type or face seal male
Seals	: standard : Viton; options: EPDM,
Kalrez Ingress protection (housing)	: IP40

Electrical properties

Power supply	: +15…24 Vdc ±10%
Power consumption	: max. 320 mA; add 50 mA for Profibus, if applicable
Analog output	: 0…5 (10) Vdc, min. load impedance > 2 kΩ 0 (4)…20 mA (sourcing), max. load impedance < 375 Ω
Analog setpoint	: 0…5 (10) Vdc, min. load impedance > 100 kΩ;
(for MFM + control valve)	0 (4)…20 mA, load impedance ~250 Ω
Digital communication	: standard RS232 ; options: Profibus-DP®, DeviceNet™, EtherCAT®, Modbus-RTU/ASCII, FLOW-BUS

> Ranges (based on Air)

Model	minimum	nominal	maximum
F-112AC-M10	0,8…40 l_n/min	0,8…100 l_n/min	0,8…150 l_n/min
F-112AC-M20	1,4…70 l_n/min	1,4…200 l_n/min	1,4…250 l_n/min

Intermediate ranges are available

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> Model number identification

F – N N NAA – NNN – A A A – NN – A

Base
1 Meter

Pressure rating
1 100 bar

Ranges
2AC 0…40 / 0…250 l_n/min

Nominal range
Factory selected

Communication (I/O)
A RS232 + analog (n/c control)
B RS232 + analog (n/o control)
D RS232 + DeviceNet (n/c)
E RS232 + DeviceNet (n/o)
M RS232 + Modbus-RTU (n/c)
N RS232 + Modbus-RTU (n/o)
P RS232 + Profibus-DP (n/c)
Q RS232 + Profibus-DP (n/o)
R RS232 + FLOW-BUS (n/c)
S RS232 + FLOW-BUS (n/o)

Analog output
A 0…5 Vdc
B 0…10 Vdc
F 0…20 mA sourcing
G 4…20 mA sourcing

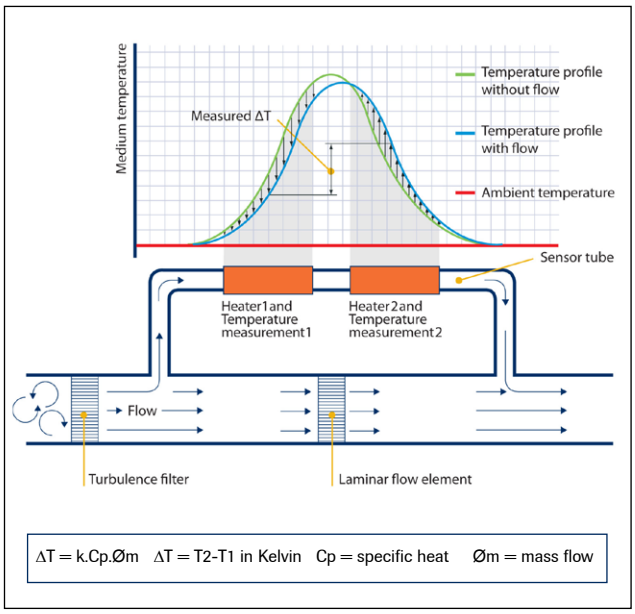
Supply voltage
D + 15…24 Vdc

Connections (in/out)
2 ¼" OD compression type
3 6 mm OD compression type
4 12 mm OD compression type
5 ½" OD compression type
8 ¼" Face seal male
9 other
0 none

Internal seals
V Viton (factory standard)
E EPDM
K Kalrez (FFKM)

> Thermal mass flow measuring principle

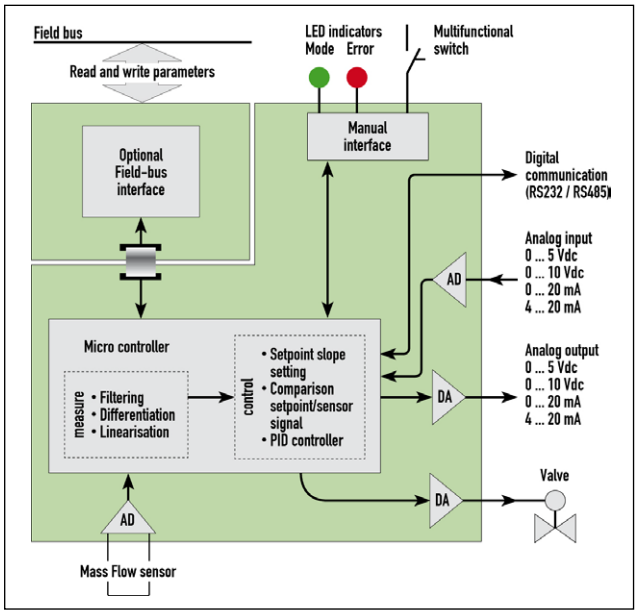
The heart of the thermal mass flow meter/controller is the sensor, that consists of a stainless steel capillary tube with resistance thermometer elements. A part of the gas flows through this bypass sensor, and is warmed up heating elements. Consequently the measured temperatures T_1 and T_2 drift apart. The temperature difference is directly proportional to mass flow through the sensor. In the main channel Bronkhorst High-Tech applies a patented laminar flow element consisting of a stack of stainless steel discs with precision-etched flow channels. Thanks to the perfect flow-split the sensor output is proportional to the total mass flow rate.



Functional scheme of the thermal mass flow sensor

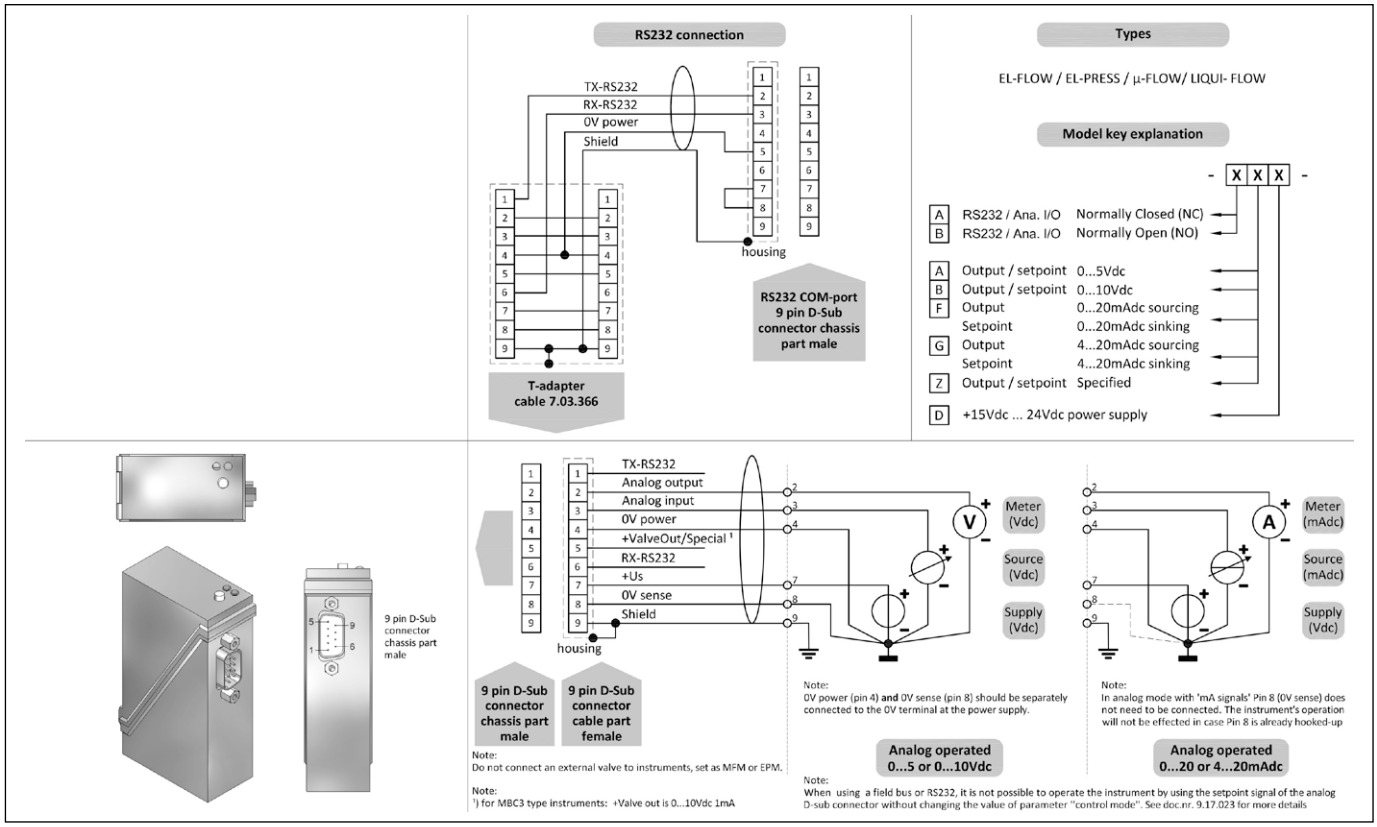
> State of the art digital design

Todays EL-FLOW® series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The basic digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. Furthermore, an integrated interface board provides DeviceNet™, Profibus-DP®, Modbus-RTU or FLOW-BUS protocols.

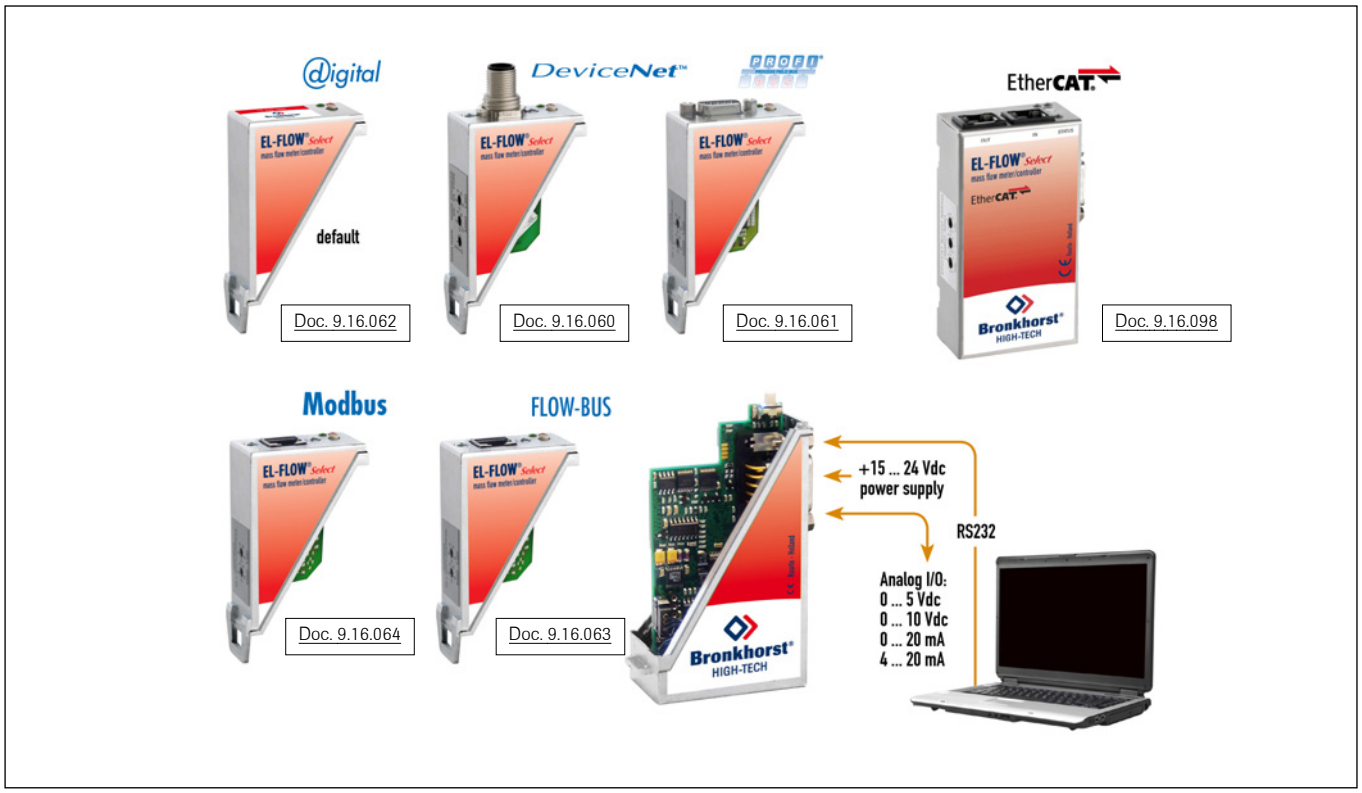


Functional scheme of the digital PC-board

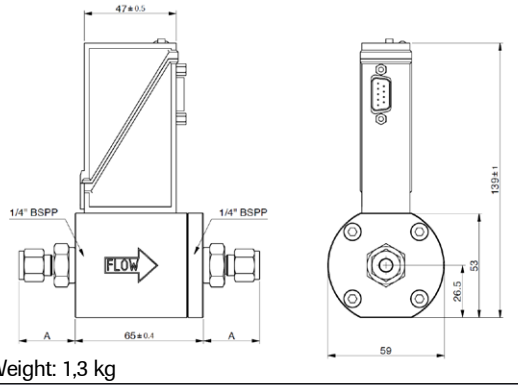
> Hook-up diagram for analog or RS232 communication



> Hook-up diagrams for fieldbus communication



> Dimensions (mm) and weight (kg)

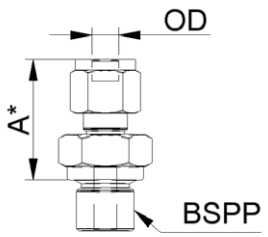


Weight: 1,3 kg

Dimension table adapters (RS-type)

Compression type	1/4"BSPP Size A
adapter 6 mm OD	28.4
adapter 8 mm OD	29.4
adapter 10 mm OD	30.2
adapter 12 mm OD	32.5
adapter 1/4" OD	28.4
adapter 3/8" OD	29.9
adapter 1/2" OD	32.7
Face-seal male	**Size A**
adapter 1/4" inlet	23.2

Compression type



*) Dimension A is typical finger-tight.

> Options and accessories

- Multi-Gas / Multi-Range option, with free configuration software. - Free software support for operation, monitoring, optimizing or to interface between digital instruments and windows software.	
- IN-LINE filters for protection against particulates	
- BRIGHT compact local Readout/Control modules - E-5700 / E-7000 Power Supply	
- Interconnecting cables for power and analog/digital communication - PiPS Plug-in Power Supply	

> Alternatives

- LOW-ΔP-FLOW series MFM for low pressure drop applications or corrosive gas service	
- IN-FLOW MFM with industrial (IP65) housing	
- IN-FLOW^{CTA} direct (no by-pass), industrial (IP65) Mass Flow Meter	

По вопросам продаж и поддержки обращайтесь:

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